



# Specification for HDDI (PD) & Print (P) 42oz Cut Pile

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<b>Construction:</b>	Cut Pile Base
<b>Yarn Content:</b>	Ultron Type 6.6 Nylon
<b>Dye Method:</b>	DigiChrome Injection 76 or 25.6 dpi
<b>Gauge:</b>	1/10th
<b>Width:</b>	12' - 15' (76 dpi up to 15'; 25.6 dpi up to 13'2")
<b>Yarn Weight Tufted:</b>	42 oz
<b>Stitch Rate:</b>	14.5 SPI
<b>Primary Backing:</b>	Woven Polypropylene
<b>Secondary Backing:</b>	Woven Polypropylene
<b>Pile Height:</b>	.25"
<b>Total Thickness:</b>	.375" approx.
<b>Pattern Repeat:</b>	TBD

## Performance

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<b>Flame Resistance:</b>	Passes DOC FF-1-70
<b>Static Control:</b>	Less than 3.5 KV
<b>Flooring Radiant Panel:</b>	Class 1 (ASTM 648)
<b>Smoke Density:</b>	Less than .450 (ASTM E622)
<b>Soil Resistance:</b>	Commercial Anti-Soil Protection
<b>Bleach Guard:</b>	By request

## Warranties

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<b>Wear:</b>	10 Year Limited
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